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InnovationMakes Everything Easier

HANGZHOU MERRY SINO TECHNOLOGY



Innovation Begins With Broad Application



Liquid Product







Frozen food&Fresh vegetable



Block and Granule product





Technical Highlights



Automatic bag width adjustment



Automatic lubricating oil system



Suit For



Facial Mask





Food





Medicine



Daily Chemical









Pet Food

Provide One-stop Complete-line Solutions For Various Production Fields

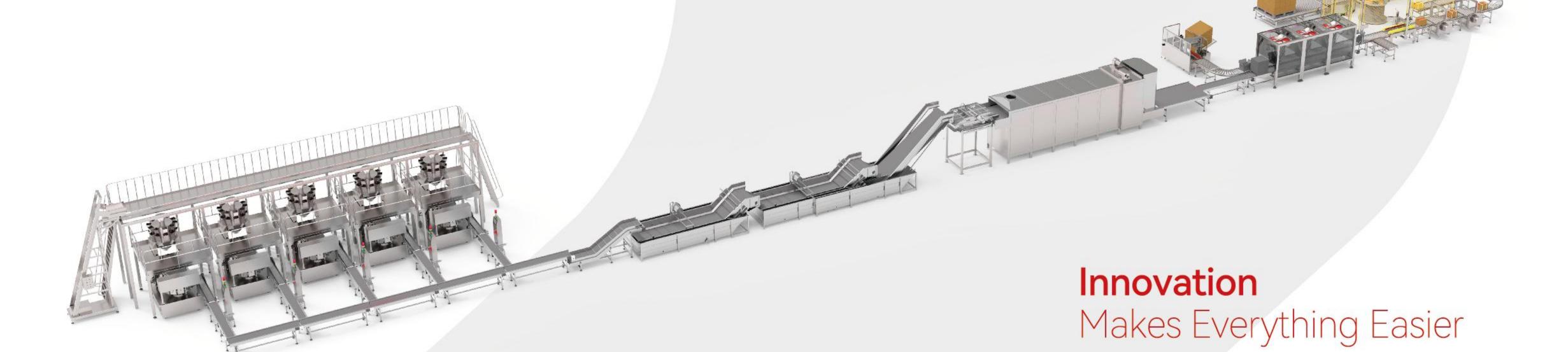


Cooperation Process

STEP 1 Learning customer's needs STEP 2 Provide customized complete-line solutions STEP 3 Test the feasibility of the solution repeatedly

STEP 4 Production, progress feedback and FAT acceptance

STEP 5 Maintenance, after-sales service



Features

- >Data Management/Production Visualization
- >Modular Customization
- >Flexible Production

Packaging System Available

• HFFS

Rotary Packing Machine

VFFS

- Vacuum Packing Machine
- Flow Wrap
- Tray Sealing Machine

- Vacuum Skin Packaging Machine
- Cartoning
- Palletizing and Packing
- More...

Innovation Begins With Rich Experience And Strength

Lin-pack machinery is specialized in packing machine for 23 years.

Since 2000, the factory of Lin-pack began to R&D pre-made packing machine.

www.rotarymachinery.com

2000 Since 2000 100000 Construction Area: 100000m²

300 Processing Equipment: 300 Units

Potential Team To Serve

Pre-sale Service/After-sale Service/In-sale Service, We provide not only products.



Customer Service:

Consulting, Design, Solution And So On.



On-purchase Service:

Training, Technical Support; Experienced QC Team, Progress Tracking; Shipping Door To Door.



After Service:

Warranty : 2 years 7x24 Hours On Line;



2600+ Annual Output: 2600+

58
Utility Model Patents: 58

70R&D:
70 Engineers

Appearance Patents: 3

National Computer Software Copyright: 6

Invention Patents: 7

High Speed Rotary Packing Machine

MR8-200RH

The Excellent Technology Drives
The Future Rotary Packing Market



MR8-200R/300R/400R

- 1. Mechanical transmission helps stable operation.
- 2. It equipped with a good compatibility, stable heat-sealing structure and pretty sealing.





Features

- 1.Quick change-over and automatic adjustment of pouch width.
- 2.The advanced design ensures a stable performance and a longer life of the equipment, and a lower rate of a defective products.
- 3.Comply with the sanitation requirements of food packaging equipment to ensure food hygiene and safety.
- 4.A low waste of packaging meterials.
- 5.Easy to operate, with advanced PLC and POD(touch screen) electrical control system, friendly Man-Machine Interface, wide application, including liquids, paste, powder, granule, solid. Weighing equipments are available from meterial to meterial.
- 6.The machine and the other Merry Sino devices constitude a packing system.

Standard Equipment Part

- Date printer
- PLC control system
- Pouch opening devices
- Vibrating device
- Cylinder
- Magnetic valve
- Temperature controller
- Vacuum pump
- Frequency convertor
- Output system

Application

Lumps And Blocks: Jerky, Fish, Eggs, Candy, Red Dates, Cereals, Chocolate, Cookies, Peanuts, Green Beans, Pistachios, Rock Candy, Puffed Food, Etc.

Granules: MSG, Granular Pharmaceuticals, Capsules,

Seeds, Sugar, nuts,

Powder: Milk Powder, Glucose, Spices, Washing Powder,

Chemical Raw Materials.

Liquid/sauce: Detergent, Butter, Soy Sauce, Vinegar, Juice,

Drinks, Ketchup, Peanut Butter, Jam, Chili Sauce.

Pickles: Kimchi, Pickled Cucumber, Pickled Radish.

Optional configuration

Material Weighing And Filling Machine,

Working Platform, Check Weigher,

Material Conveyor, Finished Product Conveyor,

Metal Detector, Inkjet Printer

Technical Parameter

Model	MR8-200RH/200R	MR8-300R	MR8-400R		
Bag Type	Composite Material Bags Eg. Stand-up Bags, Handle Bags, Zipper Bags,				
	Bags With Four-sides Sealed, Bags With Three-sides Sealed, Paper Bags.				
Bag Size	W:100-200mm	W:180-300mm	W:300-400mm		
	L:100-400mm	L:180-450mm	L:180-580mm		
Filling Range	10-2500g(depends on typ	e of products)			
Packing Speed	25-60bags/min(depends	on type of products)			
Machine Demension	2500*1460*1400mm	2460*1830*1460mm	2520*1750*1600mm		
Machine Weight	1400Kg	1480Kg	1680KG		
Compress Air Consumption	≥0.6m³/min(Supply by the	user)			

Packaged Product







Sinpack

www.rotarymachinery.com

Quad Seal Bag Packaging Machine MRM8-140/200

Features

- 1. Fast packaging and stable performance.
- 2. Innovative machine-clamping device, large opening and hold the bag firmly, neat and beautiful seal.
- 3. Quick change over on bag sizes, the width of the automatic bag feeding device can be automatically adjusted at one time.
- 4. Comply with the sanitation requirements of food processing machines. Materials contact parts adopts 304 stainless steels, or other materials complying with food hygiene requirements to ensure food hygiene and safety.
- Easy to operate, using high-end electrical control system with friendly man-machine interface, easy to operate.
 No sealing will happen if no filling occurs, unfilled bags can be recycled without wasting bags.

Standard Equipment Part

- Bag feeding system
- Printing System
- Bag opening device
- Product filling system
- PLC control system
- Heat sealing control system
- Output system

Application

Block materials: candy, red dates, cereals, chocolate, biscuits, peanuts, pistachios, puffed food, etc.

Granules: capsules, seeds, chicken essence, melon seeds, nuts, fertilizers, etc.

Small packages: small packages of various materials that have been packaged

Optional configuration

Material Weighing And Filling Machine, Working Platform, Check Weigher, Material Conveyor, Finished Product Conveyor, Metal Detector, Inkjet Printer

Technical Parameter

Model	MRM8-140	MRM8-200
Bag Type	M shape bag, quad bag	
Bag Size	W: 90-140mm	W: 100-200mm
	L:150-350mm	L:150-350mm
Filling Range	25-40 bags/min(depends on product itself	and packing weight)
Packing Speed	25-60bags/min(depends on type of produc	cts)
Machine Demension	2300*1800*1500mm	2000*1800*1500mm
	(length*width*height)	(length*width*height)
Machine Weight	3500KG	
Compress Air Consumption	≥0.8 m³/min	

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- 1. Suitable for M shape bag
- 2. Innovative machine-clamping device, large opening and hold the bag firmly
- 3. Mechanical transmission
- 4. Automatic lubrication system



Packaged Product



MAP(Modified Atmosphere) Tray Packaging Machine

www.rotarymachinery.com

TA350



- 1. Future-oriented structure design, intelligent access to the front and back processes.
- 2. Intelligent control system makes it easy to switch recipe parameters.
- 3. Free mode selection: pressure mode/time mode.
- 4. Advanced mold replacement system, which can satisfy users to change other specifications easily and quickly.
- 5. One mold is multi-purpose, the box size is consistent so that a variety of height specifications can be used.
- 6. With compact machine structure and small occupation space
- 7. Easy to clean and maintain
- 8. Sanitary design: food-grade material.



12
cycles/min

Technical Parameter

Model	TA350
Bag Type	Stiff box, aluminum box, paper box, foam box, etc.
	Mold size: ≤620x380 (mold size can be customized)
	Pre-made box height: 10-120mm
	Standard mold size: 620x350 (4 boxes / mold)
Bag Size	Standard size: 224mmX133mm Height: 10-70mm
	Covering width: 150–350mm
	Coil diameter: <450mm
	Coil core: 75mm
	Mechanical speed: 12 cycles per minute
	Productivity: 2880 boxes/hour (calculated by four boxes per mold, due to the influence of tray material, size, material filling, etc.
Feeding Parameters	Feeding lines: single line
	Conveyor height: 960mm
	Air Compression: 0.6-0.8MPa, (gas consumption about 360L/min)
Total Power	Three-phase 380V 50HZ 18KW (Including vacuum pump 7.5KW)
	Vacuum Pump: 300m3/h (Three-phase 380V 50HZ 7.5KW)
Demension (L*W*H)/Weight	D: 3950X950X2100mm(security doors are closed, and not including vacuum pump.)
	W: 2000KG (excluding vacuum pump)

Vacuum Skin Packaging Machine

TS100

- Ergonomic design: the proper height of the machine, touch screen and buttons are accessible at hand.
 Easy to operate: simple human-machine interface
 Two modes available: automatic cycle/single cycle
 Save packaging cost: no wasted film, save packaging material
 No compressed air needed, plug and use, plug and play
 Convenient to switch product specification: mold/film can be quickly switched
 Easy to clean and maintain: open vacuum interface is easy to clean
 Sanitary design: food-grade material.





Technical Parameter

Model	TS100
Bag Type	Stiff box, aluminum box, paper box, foam box, etc.
	Standard size: 260*180mm /230*150mm
	Height: 13-30mm
	Height of product: 50mm
Bag Size	Width of packaging film: ≤260mm
	Coil diameter: <350mm
	Coil core: 75mm (diameter)
Feeding Parameters	Prep time:10mins
	Speed: 9-10boxes/min 1 box/cycle
Total Power	Power: 220V50HZ(single-phase)
	Power of separate machine: 1.6kw Machine + vacuum pump: 3.4kw
	1145*600*885mm(Film rolls are not included)
	Machine+Machine bases:1145*600*1400mm(Film rolls are not included)
Demension (L*W*H)/Weight	Machine:160kg
	Machine+Machine bases:200kg
	Machine+Machine bases+Vacuum pump:250kg





Vacuum Nitrogen Packaging Machine

MRZK12-161/162 MRZK10-241

- 1. Automatic bag width adjustment
- 2. Mechanical transmission
- 3. Flexible conversion of feeding system
- 4. Vacuum cavity for aviation aluminum engraving and milling





Packaged Product





Features

- 1. Here are Filling systems and Vacuum system rotary packing machines .Rotary vacuumsystem is incessant .
- 2. Quick change-over, The height of aotomatic bag feeding device can be adjusted automatically.
- 3. Comply with the sanitation requirements of food processing machines. Masterials contact parts adopt 304 stainless steels, or other materials complying with food hygiene requirements to ensure food hygiene and safety.
- 4. Easy to operate .The machine adopts PLC and POD(touch screen) electrical control system ,with a friendly man-machine interface.No Sealing will happen if no filling occurs,causing bags not filled to be recycled,thus no bags wasted.
- 5. Sealing temperature detection. Alarm system will be started, if heating pipe is damaged.
- 6. The pouch is sealed by instant heat sealing and cooling so that the sealed part will be smooth and beautiful.

Standard Equipment Part

- 1. Pouch giving system
- 2. PLC control system
- 3. pouch opening devices
- 4. Blanking system
- 5. Cleaning system
- 6. Transit system
- 7. Vacuum system
- 8. Vacuum shunt control system
- 9. Heat seal control system
- 10. Output system

• 11, Vacuum chamber

Application

Puffed food,chestnut,biscuit,peanut,cookies,pistachio, crystal candy,brownsugar,daily commodities,cooedfood,pickles.

Technical Parameter

Model	MRZK12-161/162	MRZK10-241		
Bag Type	Stand-uppouches,zipperbags,Four-side sealed bags,Three-side sealed bags ,paper			
	bags,ect .			
Bag Size	MRZK12-161 W:80-130mm L:80-190mm	W:120-160mm		
	MRZK12-162 W:55-100mm L:60-160mm	L:80-240mm		
Filling Range	15-1000g(depends on type of products)			
Packing Speed	45-55 bags/min	40-55 bags/min		
	(depends on product itself and packing weight)	(depends on product itself and packing weight)1480k		
Machine Demension	MRZK12-161: 2500*2150*1600mm(length*width*height)	3000*2450*1600mm(length*width*height)		
	MRZK12-162: 2800*2150*1900mm(length*width*height)			
Machine Weight	2700KG	3500KG		
Compress Air Consumption	0.6m³/min			

High Speed Bag Feeding Vacuum Packing Machine



MRZK10-200A/240/260/300

Features

- 1. The automatic vacuum packaging machine is composed of two rotating bodies (filling system and vacuum system), and the vacuum system is a continuous rotating motion.
- 2. quick change over on bag sizes, the width of the automatic bag feeding device can be automatically adjusted at one time.
- 3. Comply with the sanitation requirements of food processing machines. Materials contact parts adopts 304 stainless steels, or other materials complying with food hygiene requirements to ensure food hygiene and safety.
- 4. Easy to operate, using high-end electrical control system with friendly man-machine interface, easy to operate. No sealing
 will happen if no filling occurs, unfilled bags can be recycled without wasting bags.
- 5. The sealing method adopts instant heat sealing and water cooling, so as to achieve a smoother and more beautiful sealing.
- 6. The vacuum chamber is engraved and milled by aviation aluminum in computer processing center, to ensure tightness and durability.

Standard Equipment Part

- Bag feeding system
- PLC control system
- Bag opening device
- Product filling system
- Clening system
- Transfer system
- Vacuum systemVacuum split control system
- Heat sealing control system
- Output systemVacuum cavity

Application

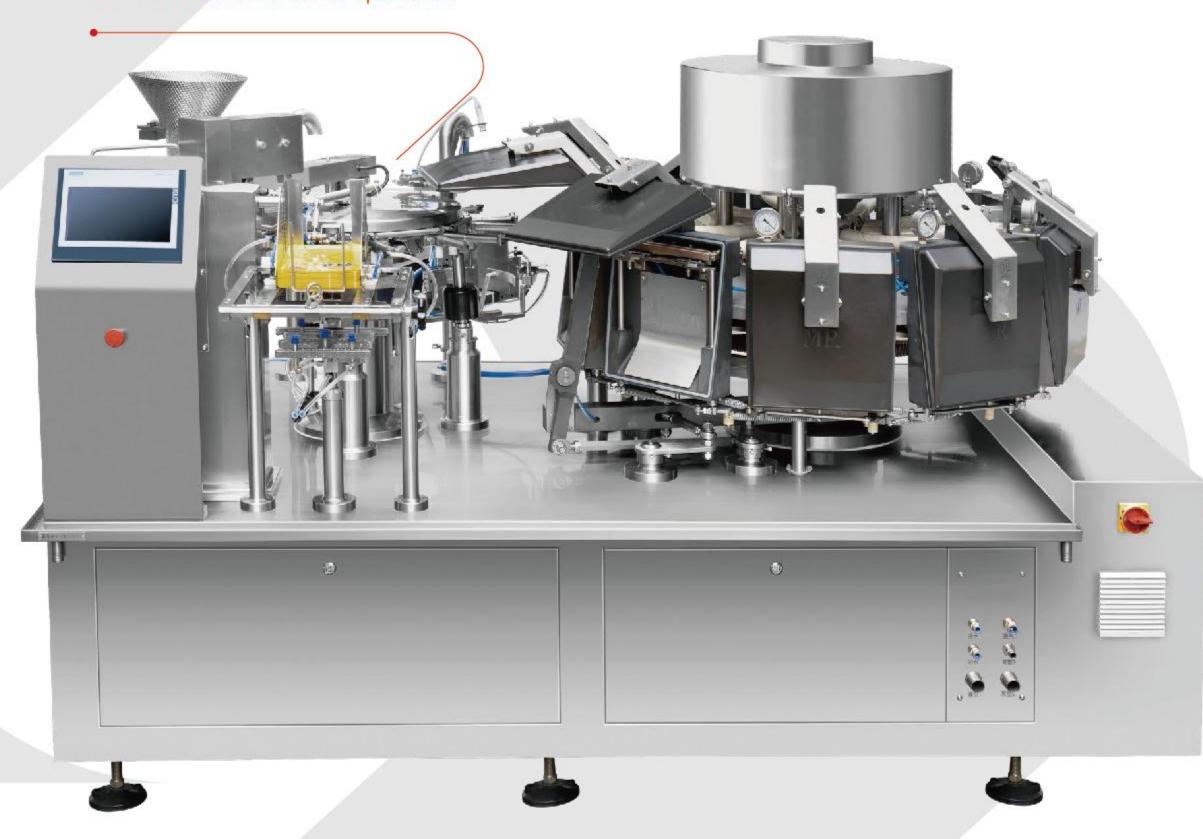
Agricultural products, daily necessities, food, condiments, medicine, hardware, electronic products and other prefabricated bag products

Technical Parameter

Model	MRZK10-200A	MRZK10-240	MRZK10-260	MRZK10-300			
Bag Type	Foil bag, four side s	Foil bag, four side sealed bag, paper bag, and other composite bag					
Bag Size	W:90-200mm	W: 130-240mm	W: 140-260mm	W: 190-300mm			
	L:150-300mm	L:150-320mm	L:150-360mm	L:150-450mm			
Filling Range	20-1000g(Depends	20-1000g(Depends on product type)					
Packing Speed	10-50 bags/min(depends on product itself and packing weight)						
Machine Demension	3000*2400*2000mm(length*width*height)						
Machine Weight	3000KG / 3500KG						
Cpmpress Air Consumption	≥0.8 m³/min						

1. Automatic bag width adjustment

- 2. Mechanical transmission
- 3. Flexible conversion of feeding system
- 4. Vacuum cavity for aviation aluminum engraving and milling
- 5. Vacuum continuous operation



Packaged Product









High Speed Rotary Vacuum Packaging Machine

MRZK12-160A/165A/130/100



- 1,Automatic bag width adjustment
- 2,Mechanical rotation
- 3,Flexible transformation of feeding system



- 1. There are Filling systems and Vacuum system rotary packing machines .Rotary vacuumsystem is incessant .
- 2. Quick change-over, The height of aotomatic bag feeding device can be adjusted automatically.
- 3. Comply with the sanitation requirements of food processing machines .Masterials contact parts adopt 304 stainless steels ,or other materials complying with food hygiene requirements to ensure food hygiene and safety.
- 4. Easy to operate .The machine adopts PLC and POD(touch screen) electrical control system ,with a friendly man-machine interface. No Sealing will happen if no filling occurs, causing bags not filled to be recycled, thus no
- 5. Sealing temperature detection. Alarm system will be started, if heating pipe is damaged.
- 6. The pouch is sealed by instant heat sealing and cooling .so that the sealed part will be smooth and beautiful .

Standard Equipment Part

- Pouch giving system
- PLC control system
- Pouch opening devices
- Blanking system
- Cleaning system
- Transit system Vacuum system
- Vacuum shunt control system
- Heat seal control system
- Output system

Vacuum chambe

Machine Demension

Compress Air Consumption

Machine Weight

Application

Puffedfood,chestnut,biscuit,peanut,cookies,pistachio, crystalcandy, brownsugar, daily commodities, cooedfood, pickles.

2800*2150*1800mm

2700Kg

Technical Param	otor	
Model	MRZK12-160A	MRZK12-165A
Bag Type	Stand-uppouches,zipperba	ags,Four-sidesealed bags,Three-side sealed bags ,pape
	bags,ect.	
Bag Size	W:80-160mm	W:80-160mm
	L:80-240mm	L:80-320mm(The width can be customized)
Filling Range	15-1000g(Depends on pro	duct type)
Packing Speed	80 bags/min(depends on p	roduct itself and packing weight)
Cather Machine (1920)	CONTROL DE SERVITANDO DE CARDO DE SER	

2700*1900*1800mm

2200Kg

0.6m³/min





Horizontal Double Bag Feeding (Multi-function) Automatic Packaging Machine



MRSP-100A/130/160

Double bag feeding ,Fast speed Good sealing, No leakage, Easy operation



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Features

- 1. Advanced design, pack 2 bags one time.
- 2. Single shaft drive and divider intermittent motion, make the machine runs fast, more stable, simple maintenance, reduce defective rate.
- 3. Modular heating, more accurate temperature control, heating failure can be alarm.
- 4. Advanced design concept, reduce the loss of packaging material, ensure the stability of equipment operation, prolong the lifetime of machine.
- 5. Easy to operate, adopt advanced PLC+POD (touch screen) electrical control system, friendly man-machine interface
- 6. The machine is used for pre-made bags, the packaging pattern is perfect, sealing quality is good, so as to improve the packaging quality.

Standard Equipment Part

- Bag feeding system
- PLC control system
- Bag open device
- Product filling system
- Clean system
- Transfer system
- Heat-sealing control system
- Output system

Application

Raw egg, salted duck egg, century egg, egg, liquid, paste, granule, powder, solid etc...

Optional configuration

Material weighing filling machine, Working platform Check weigher Material elevator

Finished product conveyor Metal detector Inkjet printer

Technical Parameter

Model	MRSP-100A	MRSP-130	MRSP-160
Bag Type	Aluminum bag, 4 side seal	bag ,paper bag composite bag	
Bag Size	W: 80-100mm	W: 100-130mm	W: 120-160mm
	L : 100-145mm	L: 100-250mm	L: 100-280mm
Machine Demension	2700 *1300* 1200mm	3300 x 1300 x 1200mm	3500 x 1300 x 1200mm
	$(L \times W \times H)$	$(L \times W \times H)$	$(L \times W \times H)$
Machine Weight	2700KG		

Packaged Product

Automatic Bottle Filling Machine

LP-HMLS



Features

- Adopting high-quality accessories to maintain the lasting stability of the machine.
- Using high-quality spare parts, keep machine stable and lasting.
- Waterproofing system to make cleaning more convenient. Colour touch screen makes operation more simple.

Optional configuration

- Rotary filling machine,
- Multi-head weigher or special vegetable weigher,
- Platform and Z-tybe conveyor

Technical Parameter

Model	LP-HMLS	
Bottle Type	Glass Bottle, Plastic Bottle, Metal Bottle	
Bottle Size	50–180 mm	
Filling Scope	5ml-2000ml	
Filling Speed	30-60 container/min	
Package Accuracy	Error≤±1	
Dosing Assembly	Multi-head weigher, paste filler, bulk feeder and platform	
Total Power	5.5kw	

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Multi Lane Back Sealing Bag Packaging Machine

www.rotarymachinery.com

LP-280BK/560BK LP-840BK



Application

- Granule: like sugar, salt, MSG, chicken powder, tea, oat, seed, coffee, desicant, detergent powder, grain, etc...
- Powder: like protein powder, nutrition, medicine, seasoning, probiotics, cosmetic, glucose, coffee, herbal, etc...
- Liquid: like water, gel, milk, juice, oil, wine, syrup, gaviscon, honey, ketchup, jelly, cream, shampoo, etc...









Technical Parameter

	06		
Model	LP280BK	LP560BK	LP840BK
Lane Number	2-6 Lane	3-12 Lane	4-18 Lane
Filling Method	Volummetric cup, weigher	/	
Capacity	Max.50 cycle/min		
Sachet Size	L: 50-180mm	L: 50-180mm	L: 50-180mm;
	W: 17-65mm	W: 17-65mm	W: 17-100mm
Film Width&Thickness	Max.280mm, 0.07-0.10mm	Max.560mm, 0.07-0.10mm	Max.840mm, 0.07-0.10mm
Sealing Type	Back sealing/Stick bag		
Cutting Type	Round Cut, Zig Zag Cut, Straight Cut, Die-Cut		
Air&Power	0.8Mpa 0.8m³/min; 3.5KW	0.8Mpa 0.8m³/min; 5.5KW	0.8Mpa 0.8m³/min; 6.5KW
Demension&Weight	1385×918×2005mm; 350Kg	1685×1300×2005mm; 550Kg	1700×1600×2300mm; 900Kg

Full Automatic Pillow Type Packaging Machine

DXD-300/380/630



Features

- 1. All use the servo intelligentized control, run with low noise, make confortable environment.
- 2. Feeding, forming, filling and sealing the whole process is automatic, can carry through the pipelining directly, have high automatic operation.
- 3. Design with the humanoid, uses the industry's touch screen, intuitionistic shows parameter, man-machine overlapping exchange way operation, menu operation, easy to operate.
- 4, The horizontal sealing and film is synchronization, the sealing is more reliable and artistic.
- 5. The length adjustment scope is extremely broad, suitable for packing many kinds of products.

The Real Property lies			-		neter
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Model	DXD-300 L: 170-400mm 80-300mm 60-100mm		DXD-380		DXD-630		
			L: 190-450mm	90-270mm	L: 220-450mm	220-450mm	
Bag Size	W: 35-100mm	W: 35-100mm 35-100mm		W: 40-140mm	40-140mm	W: 120-250mm	120-250mm
	H: 20-60mm	3-40mm 2-30	mm	H: 25-110mm	25-80mm	H: 10-80mm	20-120mm
Production Capacity	30-140ppm	80-290ppm	80-290ppm	35-130	60-260	15-80	15-60
	(single jaw)	(double jaws)	(double jaws)	(bags/min)	(bags/min)	Pcs/min	Pcs/min
Max. Width Of Film	300mm			480mm		630mm	
Max. Dia Of Film	Ф350mm	Ф350mm		Ф300mm		Ф350mm	
Total Power	3KW(220V 50-	60HZ)		3KW(220V 50-	60HZ)	3.3KW(220V 50-	-60HZ)
Demension	4700×850×1550mm		3500×1000×1500mm		4000×1250×1500mm		
					4500×1300×1500)mm	
Weight	900Kg		700Kg		1150Kg		

Automatic Vertical Packing Machine

LP-V420/520/720





Features

- English and Chinese screen display, operation is simple.
- It can stock ten dispose, simple to change variety.
- •Servo motor drawing film, position accurately.
- •PLC computer system, the function is more stable, adjusting any parameters don't need to stop machine.
- •Independant temperature control system, precision get to ±1°C.
- Horizontal, vertical temperature control, suitable for various of mix film, PE film packing material.
- Packing type diversification, pillow sealing, standing type, punching etc.
- •Bag-making, sealing, packing, printing, date in one operation.
- Work circumstance quiet, low noise.

Technical Parameter

Model	LP-V420	LP-520	LP-720
Bag Length	80-300mm	80-400mm	100-400mm
Bag Width	50-200mm	80-250mm	180-350mm
Max width Of Roll Film	420mm	520mm	720mm
Packing Speed	5-60 bags/min	5-50 bags/min	5-50 bags/min
Measuring Range	150-1200ml	2000ml(Max)	6000ml(Max)
Air Consumption	0.65Mpa	0.65Mpa	0.65Mpa
Gas Consumption	0.3m³/min	0.4m³/min	0.4m³/min
Power Voltage	220V	220VAC/50HZ	220VAC/50HZ
POWER	2.2KW	4KW	5KW
Demension(L×W×H)	1320mm×950mm×1360mm	1150mm×1795mm×1650mm	1780mm×1340mm×2100mm
Weight Of Machine	540Kg	600Kg	900Kg

Solid & Granule Packaging Production Line

MR8-200RG



Features

- 1. The packaging system consists of a rotary packing machine, a work platform, a multi-head weigher, z-bucket elevator.
- 2.Fast and stable performance.
- 3.Waterproof system makes cleaning easier.Color touch screen display ,easy to operate
- 4.Provide an innovative solution at a reasonable cost.
- 5.The machine adopts premade perfect-pattern pouch, with high-quality sealing.

Technical Parameter

Model	MR8-200RG			
Bag Type	Composite material bags eg. stand-up bags, handle bags, zipper bags, bags with four-sided seals, bags with			
	three-sided seals, paper bags.ply by user			
Bag Size	W:100-200mm L:100-400mm			
Filling Range	10-2500g(depends on type of products)			
Packing Speed	25-60bags/min(depends on type of products)			
Machine Demension	2500*1460*1400mm	1		
Machine Weight	1400KG			
Cpmpress air Consumption	≥0.6m³/min(Supply by the user)			

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Liquid Packaging Production Line

www.rotarymachinery.com

MR8-200CY



Powder Packaging Production Line

MR8-200CF







